

7:32



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3413-1

Job Sheet 199133



Part No: D3413-1

Job Qty: 24 pcs

Part Name: O-Ring



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/13/19

Job Tracking No:

Due Date: 8/20/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG D3413-1 REV A IPP Rev:A 05.09.13 New issue KJ/JLM IPP Rev:B Now on Waterjet 07-05-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	24 pcs		8/20/19	0.17 2.09	Waterjet - Flow		ac 19/08/20
110	QC 2	24 pcs		8/20/19	0.00 0.00	QC 2 - 1		
						QC 2 - 12		
						QC 2 - 14		
						QC 2 - 17		
						QC 2 - 19		
						QC 2 - 2		
						QC 2 - 20		
						QC 2 - 22		
						QC 2 - 23		
						QC 2 - 25		
						QC 2 - 32		
						QC 2 - 33		
						QC 2 - 35		
						QC 2 - 39		
						QC 2 - 4		
						QC 2 - 40		
						QC 2 - 44		
						QC 2 - 45		
						QC 2 - 48		ac 19/08/20
						QC 2 - 49		
						QC 2 - 50		
						QC 2 - 51		
						QC 2 - 52		
						QC 2 - 57		
						QC 2 - 62		
						QC 2 - 63		
						QC 2 - 8		
						QC 2 - 66		
						QC 2 - 64		

Plex 8/13/19 10:50 AM Dart.Renwick.Jennife

120 QC 8	24 pcs	8/20/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
QC 8 - 1 (A)					
QC 8 - 47					
QC 8 - 40					
QC 8 - 52					
QC 8 - 23					
QC 8 - 57					
150 Powdercoat - 1 White G(A)- B4B	24 pcs	8/20/19	0.00 0.45	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
160 QC 3	24 pcs	8/20/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
				170 Packaging 3-1 - Stock - B4B	24 pcs

DAS
40
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
81
9-89

AUG 21 2019

DAS
AUG 21 2019 40
9-89

BK 19-8-21

START 9:56 O.V.T: 400° FIMS II: 10:20

DAS
81
9-89

AUG 21 2019

https://www.plexonline.com/7117942A-EC9E-4686-8D72-B34588EE2CA1/Plexus_Control/Report_View/Viewer_2.asp?URL=https://www.plexonline.com/711... 3/4

QC 21 - SA - 70

QC 21 - SA - 53

Part Op **110** - (QC2- Inspect parts off machine FAI/FAIB)
 Descriptions: **120** - (QC8- Inspect parts - second check)
150 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum)
160 - (QC3- Inspect Part Finish)
170 - (Identify as per dwg & Stock Location:_____)
180 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.250X4.000	304 Bar .250 X 4.00	6 ft (.25 ea)	100-Waterjet - Flow - 1	<u>SO61731</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304B0.250X4.000	6	11	0

Part Specifications

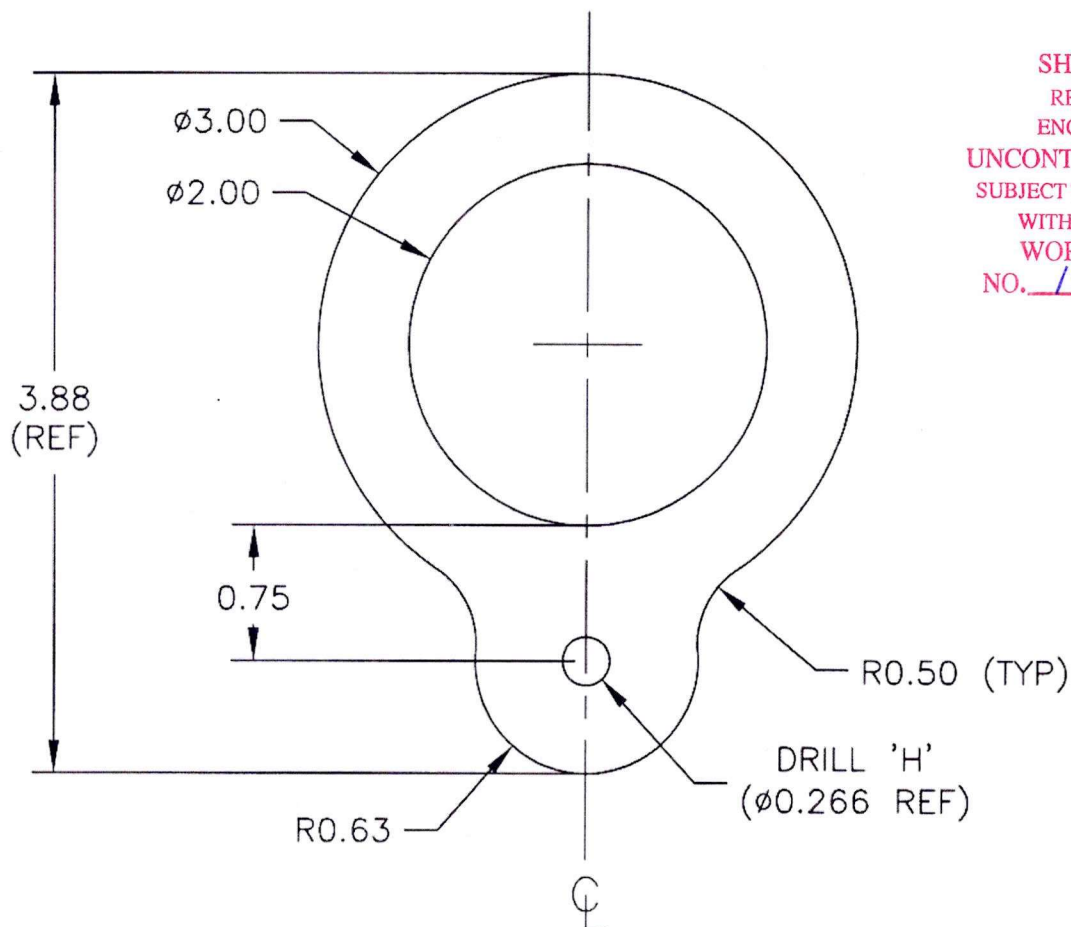
Specifications could not be found.

Plex 8/13/19 10:50 AM Dart.Renwick.Jennifer



DESIGN CP	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3413	REV. A SHEET 1 OF 1
DATE 05.03.16		TITLE RING	SCALE 1:1
A	05.03.16	NEW ISSUE	

RELEASED
05-09-06 *[Signature]*



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 199133

D3413-1 RING

- 1) MATERIAL: AISI 304/316 SS PLATE, 0.250 THICK (REF DART SPEC. M304S3GA)
- 2) FINISH: POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) DEBURR ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

Copyright © 2005 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.



Dart Aerospace Ltd.
1270 Aberdeen Street
Caledonia, ON K6A 1K7
TEL: 519 813 632
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S207076

Part: D3413-1

Job No: 199133

Serial No/Batch: S207076

Revision: A

Inspector: A

Exp Date:

Instructions: Various STC's

Date: 08/20/19